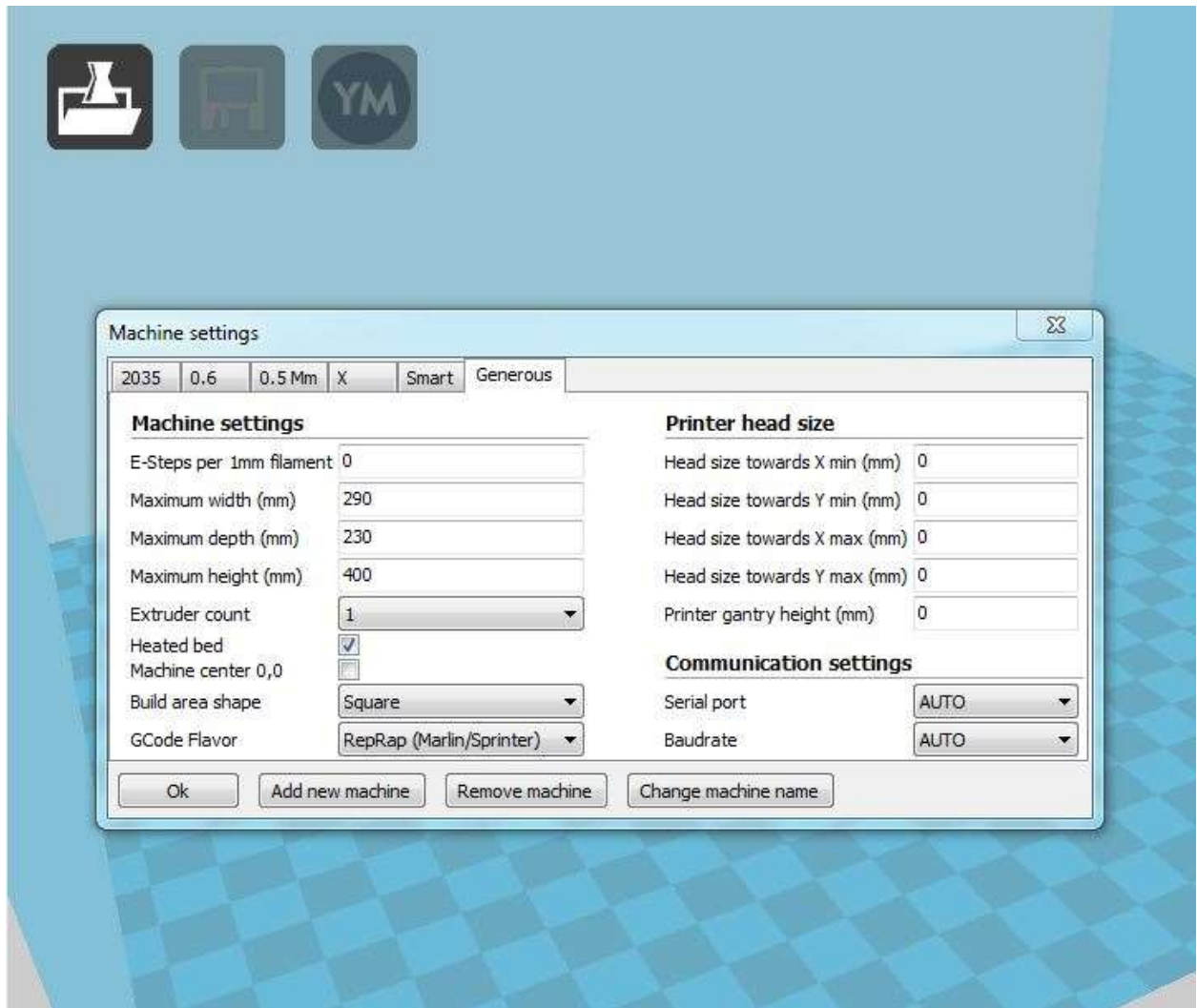


ست آپ اولیه Quantum Generous برای ABS (cura 15.04)

1. Machine → Machine setting...



ok

2. Expert → Open expert setting...

Expert config

Retraction

Minimum travel (mm)1.5

Enable combingAll

Minimal extrusion before retracting (mm)0.02

Z hop when retracting (mm)0.0

Skirt

Line count3

Start distance (mm)3.0

Minimal length (mm)150.0

Cool

Fan full on at height (mm)0.5

Fan speed min (%)100

Fan speed max (%)100

Minimum speed (mm/s)10

Cool head lift

Infill

Solid infill top

Solid infill bottom

Infill overlap (%)15

Infill prints after perimeters

Support

Structure typeLines

Overhang angle for support (deg)60

Fill amount (%)15

Distance X/Y (mm)0.7

Distance Z (mm)0.15

Black Magic

Spiralize the outer contour

Only follow mesh surface

Brim

Brim line amount5

Raft

Extra margin (mm)5.0

Line spacing (mm)3.0

Base thickness (mm)0.3

Base line width (mm)1.0

Interface thickness (mm)0.27

Interface line width (mm)0.4

Airgap0.0

First Layer Airgap0.22

Surface layers2

Surface layer thickness (mm)0.27

Surface layer line width (mm)0.4

Fix horrible

Combine everything (Type-A)

Combine everything (Type-B)

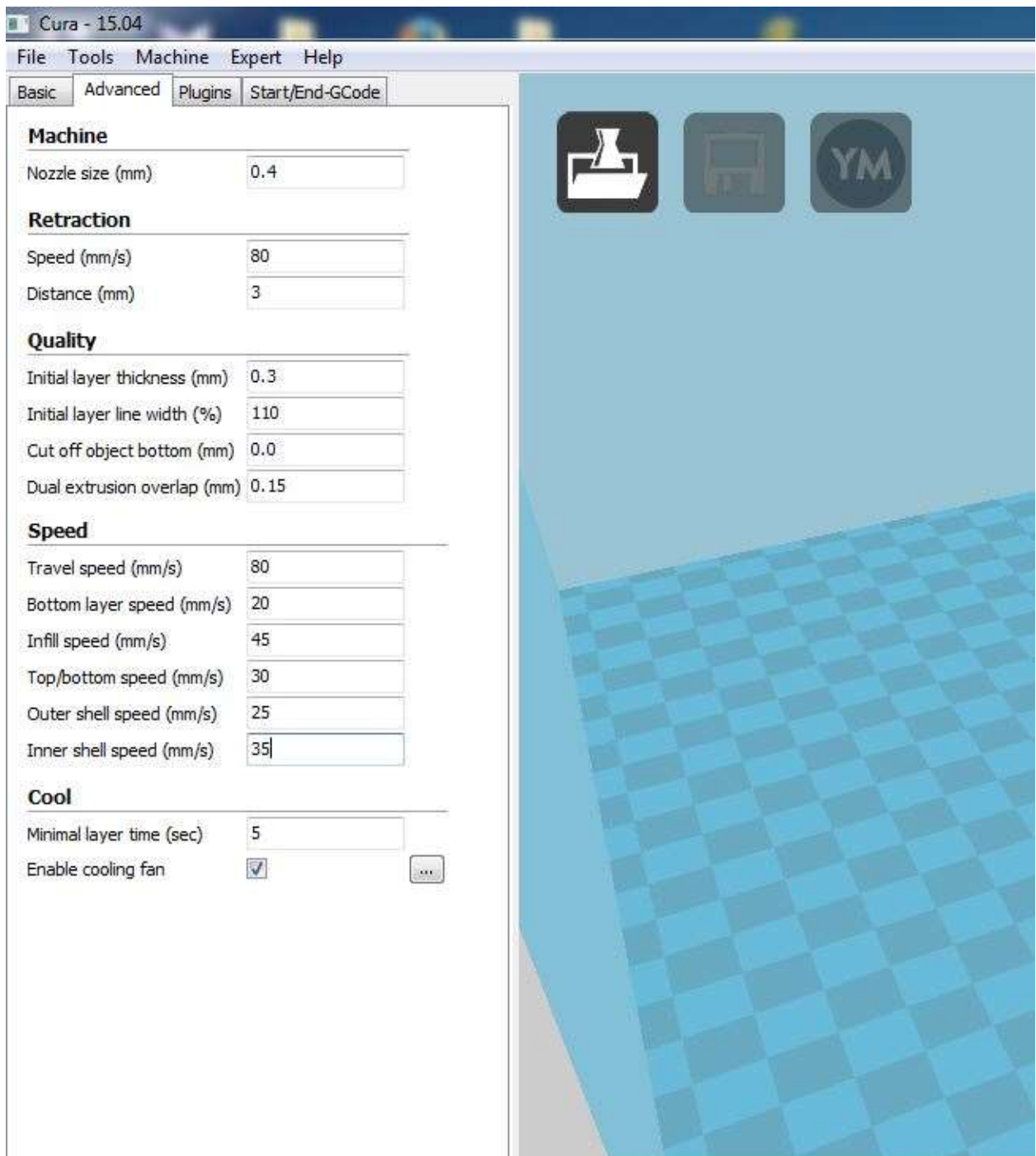
Keep open faces

Extensive stitching

Ok

OK

3. Advance



4. Basic

