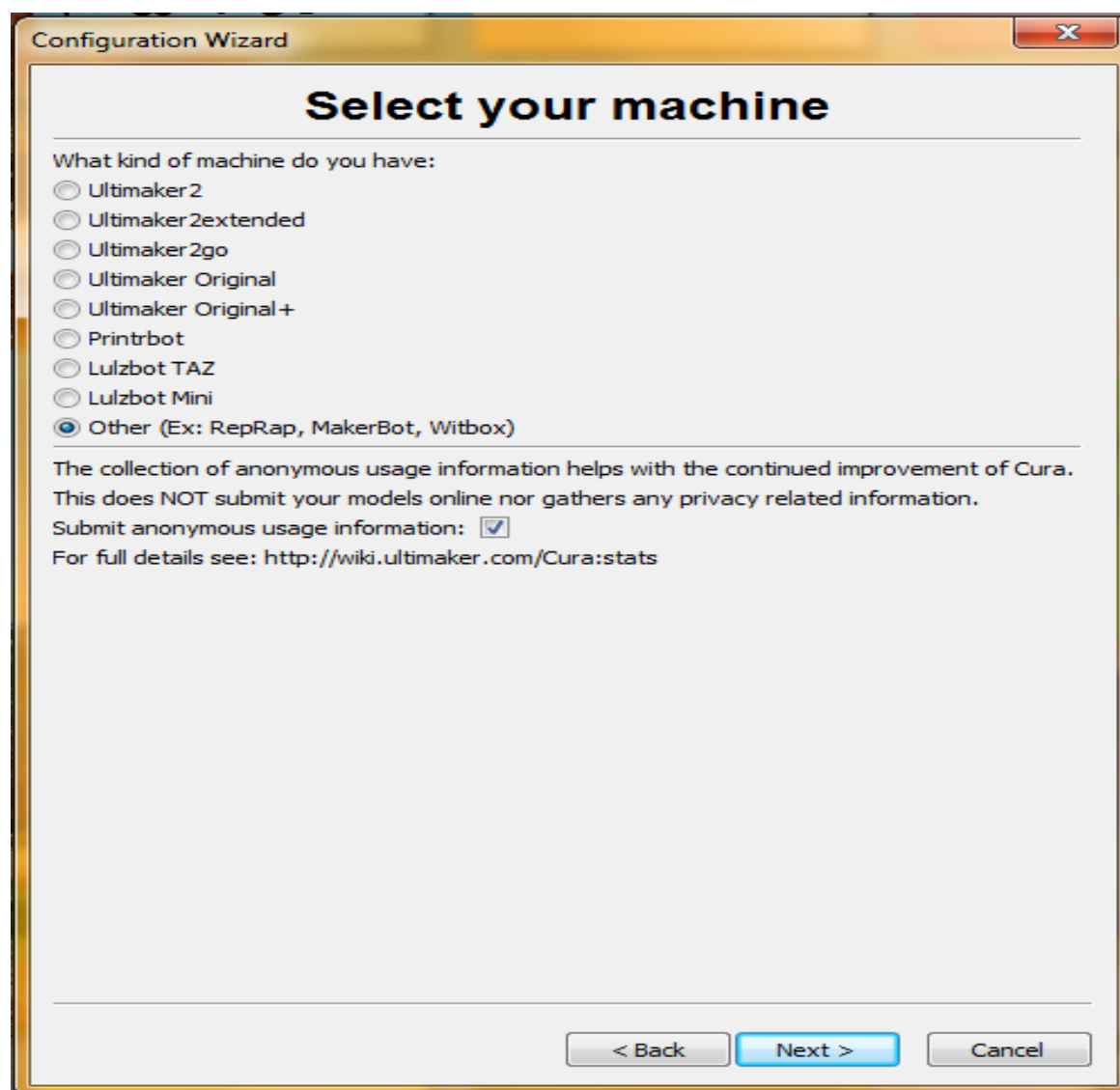
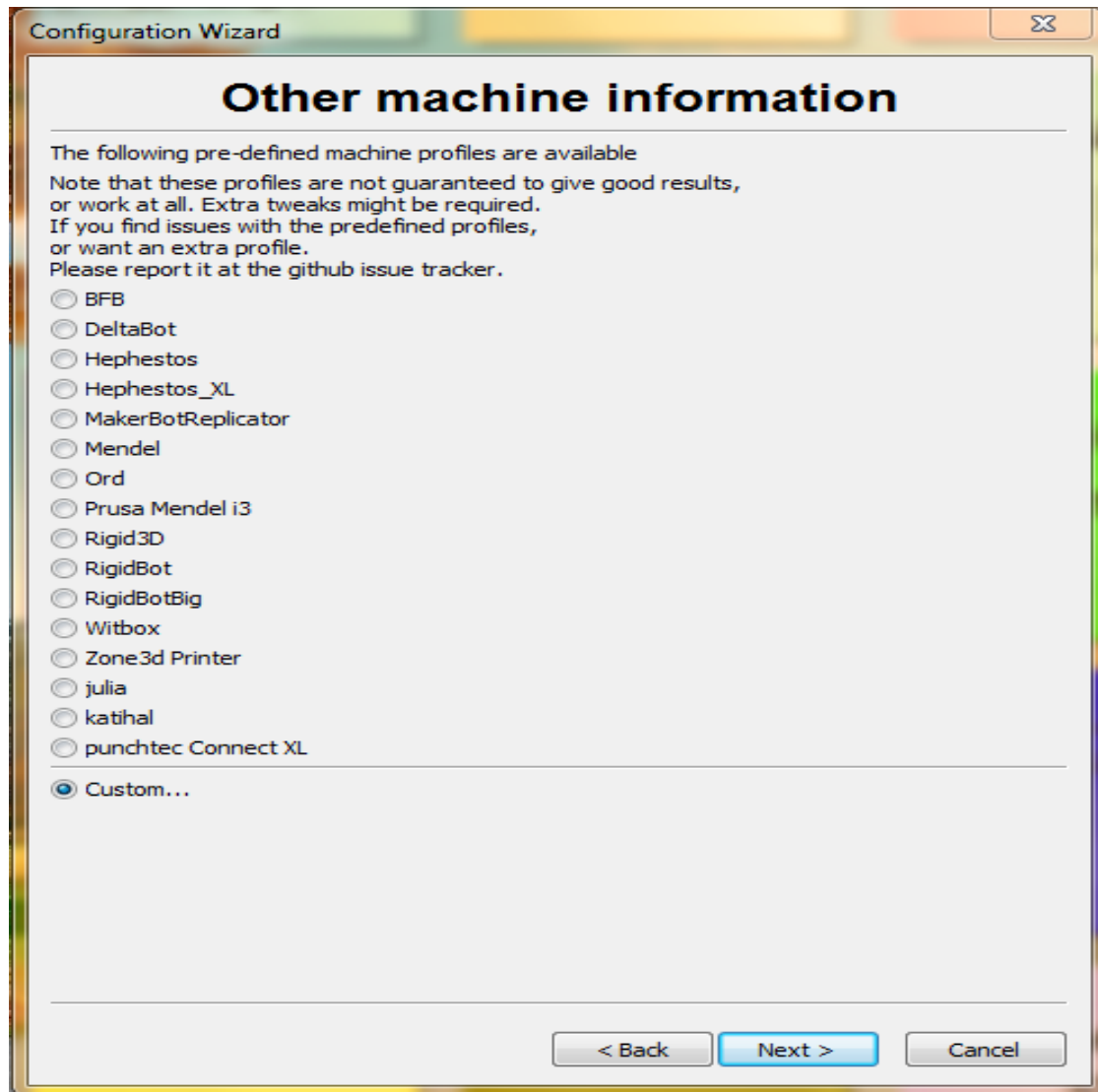


ست آپ اولیه Quantum Generous برای PLA (cura 15.04)



Next



Next

Configuration Wizard

Custom RepRap information

RepRap machines can be vastly different, so here you can set your own settings.
Be sure to review the default profile before running it on your machine.
If you like a default profile for your machine added,
then make an issue on github.

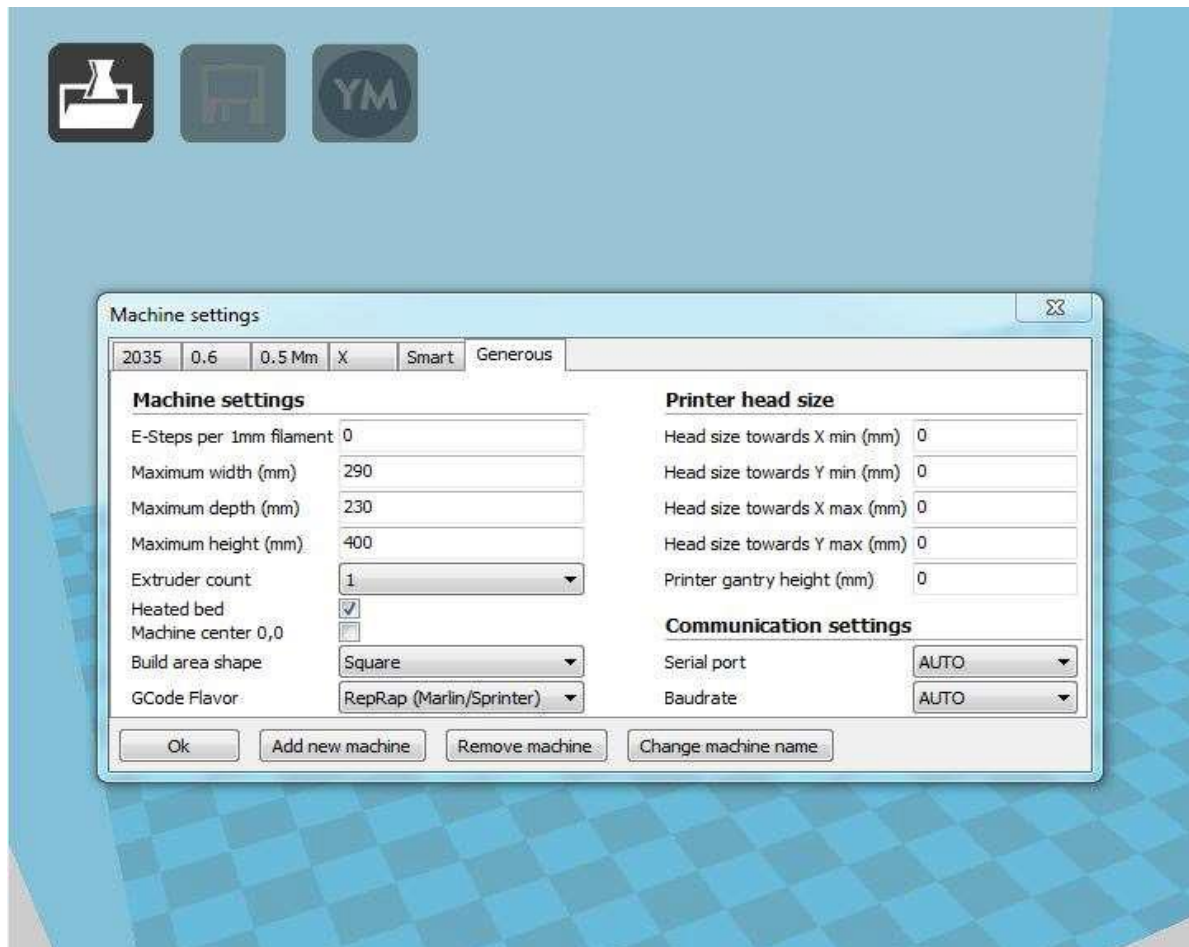
You will have to manually install Marlin or Sprinter firmware.

Machine name	Generous
Machine width X (mm)	290
Machine depth Y (mm)	230
Machine height Z (mm)	400
Nozzle size (mm)	0.4
Heated bed	☒
Bed center is 0,0,0 (RoStock)	☐

< Back Finish Cancel

Finish

1. Machine → Machine setting...



Ok

2. Expert → Open expert setting...

Expert config

Retraction

Minimum travel (mm) 1.5

Enable combing All

Minimal extrusion before retracting (mm) 0.02

Z hop when retracting (mm) 0.0

Skirt

Line count 1

Start distance (mm) 3.0

Minimal length (mm) 150.0

Cool

Fan full on at height (mm) 0.5

Fan speed min (%) 50

Fan speed max (%) 100

Minimum speed (mm/s) 10

Cool head lift ☐

Infill

Solid infill top ☒

Solid infill bottom ☒

Infill overlap (%) 15

Infill prints after perimeters ☒

Support

Structure type Lines

Overhang angle for support (deg) 60

Fill amount (%) 15

Distance X/Y (mm) 0.7

Distance Z (mm) 0.15

Black Magic

Spiralize the outer contour ☐

Only follow mesh surface ☐

Brim

Brim line amount 5

Raft

Extra margin (mm) 5.0

Line spacing (mm) 3.0

Base thickness (mm) 0.3

Base line width (mm) 1.0

Interface thickness (mm) 0.27

Interface line width (mm) 0.4

Airgap 0.0

First Layer Airgap 0.15 **0.2**

Surface layers 2

Surface layer thickness (mm) 0.27

Surface layer line width (mm) 0.4

Fix horrible

Combine everything (Type-A) ☒

Combine everything (Type-B) ☐

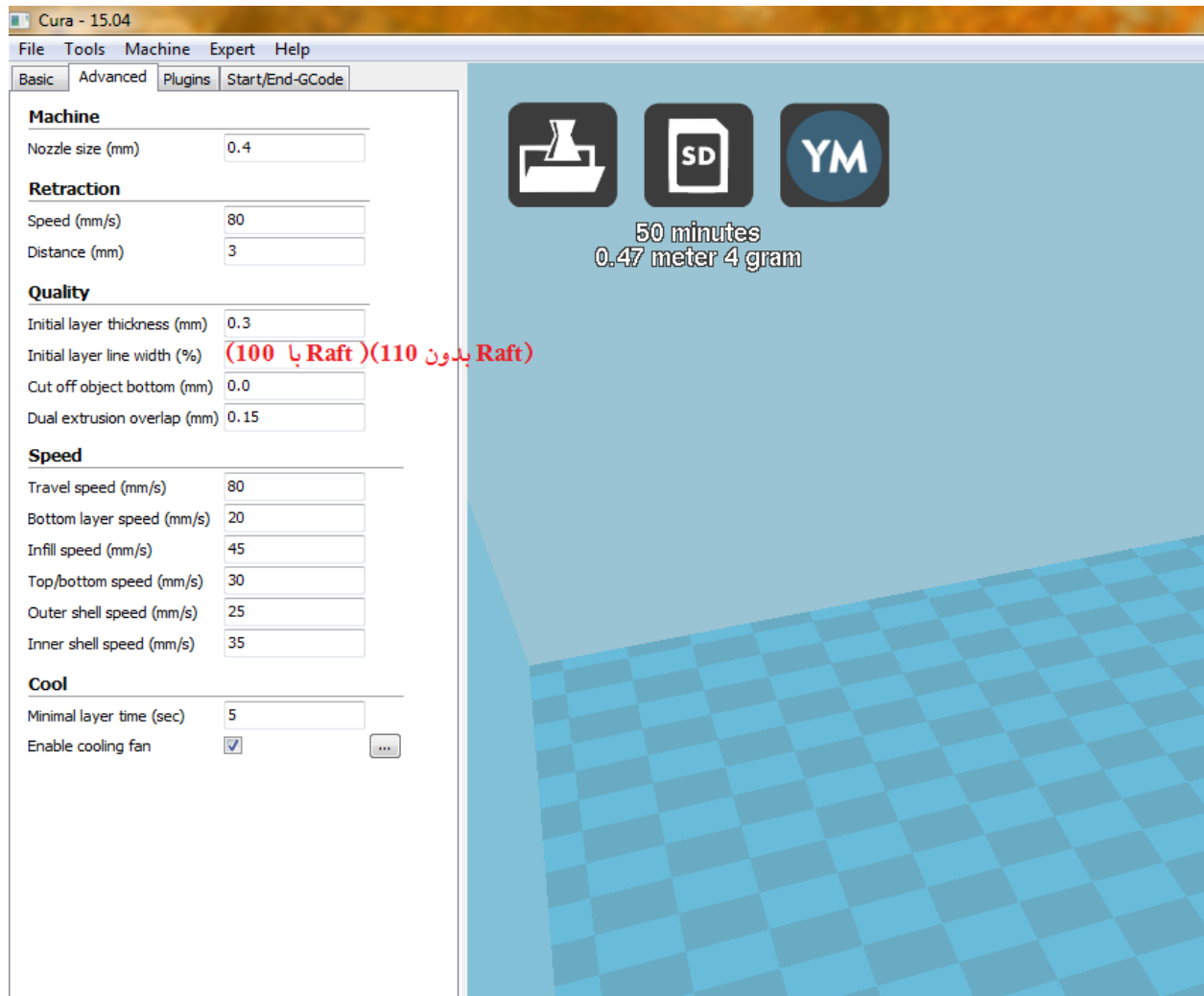
Keep open faces ☐

Extensive stitching ☐

Ok

ok

3. Advance



4. Basic

